

GENERAL SAFETY PRECAUTIONS FOR OPERATING MACHINERY

WARNING As with all machinery, there are certain hazards involved with their operation and use.

Exercising respect and caution will considerably lessen the risk of personal injury. However, if normal safety precautions are overlooked, or ignored, personal injury to the operator, or damage to property may result.

1. **KNOW YOUR MACHINE.** Read the Instructions carefully. Learn the machines applications and limitations, as well as the specific potential hazards peculiar to it.
2. **KEEP GUARDS IN PLACE** and in working order if fitted.
3. **EARTH ALL MACHINES.** If the machine is equipped with three-pin plug, it should be plugged into a three-pin electrical socket. Never remove the earth pin.
4. **REMOVE ALL ADJUSTING KEYS AND WRENCHES.** Before starting, form the habit of checking to ensure that keys, wrenches and tools are removed from the machine.
5. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
6. **DON'T USE IN DANGEROUS ENVIRONMENT.** Don't use machinery in damp or wet locations, or expose them to rain. Keep work area well lit.
7. **MAKE WORKSHOP CHILDPROOF** - with padlocks, master switches or by removing starter keys.
8. **KEEP CHILDREN AND VISITORS AWAY.** All children and visitors should be kept a safe distance from work area
9. **DON'T FORCE THE MACHINE.** It will do the job better and safer, at the rate for which it was designed.
10. **USE THE RIGHT TOOL.** Don't force a tool or attachment to do a job for which it was not designed.
11. **WEAR PROPER APPAREL.** Loose clothing, gloves, neckties, rings, bracelets, or other jewellery may get caught in moving parts. Non-slip footwear is recommended. Long hair should be contained.
12. **USE SAFETY GLASSES.** Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses.
13. **USE EAR DEFENDERS.**
14. **DON'T OVERREACH.** Keep proper footing and balance at all times.
15. **MAINTAIN TOOLS IN TOP CONDITION.** Keep tools clean for best and safest performance.
16. **ALWAYS DISCONNECT THE MACHINE** before servicing or changing accessories.
17. **AVOID ACCIDENTAL STARTING.** Ensure machine is switched OFF before plugging in.
18. **CHECK FOR DAMAGE.** If part of the machine (eg. A cover or guard), is damaged, it should be carefully inspected to ensure that it can perform its' intended function correctly. If in doubt, the part should be renewed. Damage to moving parts or major components should be Inspected by a qualified technician before operating the machine. Contact your local dealer for advice.



This machine has been checked and set up for sealing intended cans. The operator should not need to adjust any part of the machine except for the height of the can holder to allow different size cans. The can holder with the intended can and lid placed on it should have a gap of approximately 15-20mm between the Chuck and the lid of the can.

The can holder must be perfectly aligned with the chuck so the can spins true without wobble. This is done by placing a can and lid on the holder and pull the chuck handle down until the chuck sits inside the can lid without the chuck touching the lid walls. This should be done with the machine switched off. The can should not move in any direction when you do this. If the can moves slightly because the chuck touches the lid side walls the can holder needs to be repositioned by loosening the quick release handle on the can holder arm and repositioned until no movement happens.

Once the chuck is aligned with the can a filled can may be placed in the holder ready for seaming. Switch the machine on and pull down on the chuck handle to engage the chuck onto the can. The downward pressure needed in this operation should be enough to spin the can but not enough to buckle an empty can. You should try this operation first with a few empty cans to find the right pressure.

When the full can is spinning with your left hand pull the seaming arm from right to left slowly so the first seam roll completes its seam and continue the same with the second seam.

Please see videos on Youtube for info :

<https://www.youtube.com/watch?v=HxMhJGjWhw4>

<https://www.youtube.com/watch?v=RhlIvXUe6Bg>

WARNING

This Machine is Intended as a can seamer for small batches. The machine should be switched off after 15 minutes of use and allowed to cool down at room temperature before switching on again. This machine is not intended for large batch runs.

(1 x can seamed every 10 seconds equates to 90 cans in 15 minutes) Approx.

Always keep machine clean and dry to prevent rust. Never oil seaming rolls or chuck.

