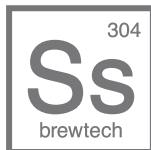


Installing Casters on Ss Brewtech Chronical and Unitank Fermenters

1. Remove the contents of the caster kit, there should be 3 washer thicknesses (1.5 mm, 2 mm, and 2.5 mm), and 1 caster for each leg of your fermenter.
2. Install the Casters, without washers, on all the legs of your fermenter. Screw them in by hand until they are fully seated on the legs of your unit.
3. Turn your unit upright on the casters on a known flat surface.
4. Identify which caster, if any, does not touch the flat surface. If needed, apply weight by hand and tilt the vessel so that a single caster is not touching the flat surface.
5. Slide washer(s) under the caster which is not touching the flat surface until you have removed all of the excess space. This may require a combination of multiple washers. At this point, the unit should sit uniformly on all casters.
6. Remove the caster which did not touch the flat surface. Install the washer(s) used to remove the excess space underneath that caster.
7. Use adjustable pliers to snugly tighten all casters in place. There is no need to over tighten, a snug fit will do.



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